



## ARMORPOXY CHEMICAL RESISTANCE CHART

KEY	
Rating	Meaning
<b>A</b>	<i>Not recommended for exposure to this chemical</i>
<b>B</b>	<i>Short term exposure splash spill (recommended for exposure times not to exceed 2 hours)</i>
<b>C</b>	<i>Long term exposure splash spill (recommended for exposure not to exceed a normal 8-10 hour work shift without cleanup)</i>
<b>D</b>	<i>Short term immersion (recommended for exposure not to exceed 72 hours)</i>
<b>E</b>	<i>Long term immersion (recommended for continuous exposure to chemical. Life expectancy is variable. Long term exposures such as a tank linings and trenches fall under this rating.)</i>
<b>T</b>	<i>This rating is used to depict chemicals that do not have any service data; but based on technical knowledge are suitable for exposure to this chemical</i>

\*Denotes 12 hour heat cure at 150°F

**GUIDE DESCRIPTION**

Many chemicals for corrosive environments are represented in the following chemical charts. Much of the information is from actual lab testing or field experience established during our many years of business. In some instances where neither field service nor laboratory testing has contributed to the classification, our chemists have rated the chemicals according to expected characteristics. However, many applications are complicated by mixtures of chemicals, temperature fluctuations and other intricate conditions existing at the specific job site. For these reasons, it is advisable to place a test patch prior to the installation of any product to investigate the suitability of your selection with your specific needs. When other questions arise concerning any chemical matters, feel free to contact your sales agent for further information. Details for laminate systems, special chemical resistant fillers and application guidelines are also available from your sales agent upon request.

PRODUCT NAME	ARMORULTRA FAST SET EPOXY PRIMER	ARMORULTRA LOW VOC PRIMER	ARMORULTRA STD VOC PRIMER	OIL STOP PRIMER	EPOXY MORTAR COMPLETE FLOOR PATCH KIT	ARMORULTRA CLEAR 100% SOLIDS EPOXY- ADDED UV RESISTANCE	ARMORCLAD/ ARMORULTRA 100% SOLIDS EPOXY	ARMORULTRA 100% SOLIDS FLEXIBLE EPOXY COATING	ARMORULTRA 100% SOLIDS LOW TEMP EPOXY	ARMORULTRA 2-PART MILITARY GRADE TOPCOAT	ARMORULTRA LOW VOC 2-PART MILITARY GRADE TOPCOAT	1-PART MILITARY GRADE URETHANE TOPCOAT	ARMORULTRA 2-PART VERTICAL EPOXY PRIMER	ARMORULTRA 2-PART VERTICAL 100% SOLIDS EPOXY	ARMORULTRA ACID RESISTANT NOVOLAC PRIMER	ARMORULTRA ACID RESISTANT NOVOLAC TOPCOAT	ULTRAFAST QUICK DRYING POLYASPARTIC COATING
PRODUCT CODE	ARM013X	ARM015X	ARM144X	ARM820X	ARM110X	ARM137MX	ARM707X	ARM139X	ARM181X	ARM321X	ARM322X	ARM357PAVOCX	ARM015VX	ARM505VX	ARM257X	ARM253X	ARM344X
ACETALDEHYDE	B	B	B	B	B	C	C	B	C	C	C	C	B	C	D	D	C
ACETIC ACID 5%	B	B	A	A	B	B	C	A	C	C	B	C	B	C	D	D	C
ACETIC ACID 10%	A	A	A	A	A	A	B	A	B	B	B	B	A	B	B	B	B
ACETIC ACID 25%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	B	B	A
ACETIC ACID GLACIAL	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
ACETIC ANHYDRIDE	A	A	A	A	A	B	B	A	B	C	C	C	A	B	D	D	C
ACETONE 10%	B	B	B	B	C	B	C	A	C	B	B	B	B	C	C	C	B
ACETONE 100%	A	A	B	B	B	B	B	A	B	B	B	B	A	B	C	C	B
ACETYL CHLORIDE	A	A	A	A	A	A	A	A	A	TB	TB	TB	A	A	TC	TC	TB
ACETONITRILE	B	B	B	B	B	B	B	B	B	C	C	C	B	B	D	D	C
ACRYLIC ACID	A	A	A	A	A	TB	TB	A	TB	TB	TB	TB	A	TB	TD	TD	TB
ACRYLONITRILE	A	A	A	A	A	TB	TB	A	TB	A	A	A	A	TB	TB	TB	A
ADIPIC ACID 25%	B	B	B	B	B	B	A	B	B	B	B	B	B	B	C	C	B
ALLYL ALCOHOL	TB	TB	TB	TB	TB	TC	TC	A	TC	TC	TC	TC	TB	TC	TD	TD	TC
ALLYL CHLORIDE	A	A	A	A	A	TB	TB	A	TB	TB	TB	TB	A	TB	TC	TC	TB
ALUMINUM BROMIDE	C	C	C	C	C	D	D	B	D	D	D	D	C	D	D	D	D
ALUMINUM CHLORIDE	TC	TC	TC	TC	TC	TC	TC	A	TC	TD	TD	TD	TD	TC	TC	TD	TD
ALUMINUM FLUORIDE	TC	TC	TC	TC	TB	TC	TC	A	TC	TB	TB	TB	TC	TC	TD	TD	TB
ALUMINUM HYDROXIDE	C	C	C	C	C	C	C	B	C	C	C	C	C	C	D	D	C
ALUMINUM NITRATE	C	C	C	C	C	D	D	B	C	C	C	C	C	D	E	E	C
ALUMINUM SULFATE	B	B	B	B	B	C	C	B	C	C	C	C	B	C	D	D	C
ARMONIA	C	C	C	C	C	D	D	B	C	D	D	D	C	C	E	E	D
ARMONIUM CHLORIDE	TB	TB	TB	TB	TB	TC	TC	A	TC	TC	TC	TC	TC	TB	TC	TD	TC
ARMONIUM FLUORIDE	TB	TB	TB	TB	TB	TB	TB	A	TB	TB	TB	TB	TB	TB	TC	TC	TB
ARMONIUM HYDROXIDE	TB	TB	TB	TB	TC	TC	TC	TB	TC	TC	TC	TC	TC	TB	TC	TD	TC
ARMONIUM NITRATE	C	C	C	C	C	D	D	B	D	D	D	D	C	D	E	E	D
ARMONIUM OXALATE	C	C	B	B	B	C	C	B	C	C	C	C	C	C	D	D	C
ARMONIUM NITRATE	TC	TC	TC	TC	TC	TD	TD	TB	TD	TD	TD	TD	TC	TC	TE	TE	TD
ARMONIUM PERSULFATE	B	B	B	B	B	C	C	B	C	C	C	C	B	C	D	D	C
ARMONIUM PHOSPHATE	B	B	B	B	B	C	C	B	C	C	C	C	D	B	C	D	C
ARMONIUM SULFATE	C	C	B	C	C	D	D	B	C	C	C	C	D	C	D	D	C
ARMONIUM SULFIDE	C	C	C	C	C	D	D	B	C	C	C	C	C	D	E	E	C
ARMONIUM SULFITE	C	C	C	C	C	D	D	B	C	C	C	C	C	D	E	E	C
ARMYL ACETATE	TB	TB	TB	TB	TB	TC	TC	A	TC	TB	TB	TB	TB	TC	TC	TD	TB
ARMYL ALCOHOL	B	B	B	B	B	C	C	A	C	C	C	C	C	B	C	D	C
ANILINE	A	A	A	A	A	B	B	A	B	B	B	B	A	B	C	C	B
ANILINE HYDROCHLORIDE	A	A	A	A	A	B	B	A	B	B	B	B	A	B	C	C	B
ANTIMONY CHLORIDE	A	A	A	A	A	A	TB	TB	A	TB	TB	TB	A	TB	TC	TC	TB
AQUA REGIA	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
ARSENIOUS ACID	A	A	A	A	A	TB	TB	A	TC	TB	TB	TB	A	TB	TC	TC	TB
ARIUM ACETATE	B	B	A	B	C	C	C	B	C	C	C	C	B	C	D	D	C
ARIUM BROMIDE	B	B	B	B	B	C	C	B	C	B	B	B	B	B	C	D	B
ARIUM CARBONATE	B	B	B	B	B	C	C	A	C	B	B	B	B	C	D	D	B
ARIUM CHLORIDE	B	B	B	B	B	B	C	B	C	D	D	D	B	C	D	D	D
ARIUM HYDROXIDE	TB	TB	TB	TB	TC	TC	TC	A	TC	TC	TC	TC	TC	TB	TC	TD	TC
ARIUM SULFATE	B	B	B	B	B	C	C	B	C	C	C	C	B	C	D	D	C
ARIUM SULFIDE	A	A	A	A	B	C	C	B	C	B	B	B	A	C	C	C	B
BENZYL CHLORIDE	A	A	A	A	A	TB	TB	A	TB	TB	TB	TB	A	TB	TC	TC	TB
BENZOIC ACID	B	B	B	B	B	C	C	B	C	B	B	B	B	C	C	C	B
BENZALDEHYDE	A	A	A	A	A	TB	TB	TB	TB	TB	TB	TB	A	TB	TC	TC	TB
BENZENE	TB	TB	TB	TB	TB	TC	TC	TB	TC	TB	TB	TB	TB	TC	TC	TC	TB
BENZYL ALCOHOL	B	C	C	C	C	B	D	A	D	C	C	C	D	C	E	E	C
BLACK LIQUOR (PAPER)	TB	TB	TB	TB	TC	TC	A	TC	TC	TC	TC	TC	TB	TC	TD	TD	TC
BLOOD SUGAR	TB	TB	TB	TB	TC	TC	TC	TB	TC	TC	TC	TC	TC	TB	TC	TD	TC
BORAX	B	B	B	B	C	C	C	B	C	C	C	C	D	B	C	D	C
BORIC ACID	A	A	A	A	B	C	C	B	C	B	B	B	A	C	C	C	B
BRINE	D	D	D	D	D	D	D	C	D	D	D	D	D	D	E	E	D
BROMINE LIQUID	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
BUTANOL	C	C	C	C	C	C	D	A	C	D	D	D	C	D	E	E	D
BUTYL ACETATE	B	B	B	B	B	C	C	B	C	C	C	C	B	C	D	D	C
BUTYL ACRYLATE	A	A	A	A	A	TB	TB	A	TB	TB	TB	TB	A	TB	TC	TC	TB
BUTYL ARMIN	A	A	A	A	TB	TB	TB	TB	TB	TB	TB	TB	A	TB	TC	TC	TB
BUTYL CARBITOL	TB	TB	TB	TB	TC	TC	TC	TB	TB	TC	TC	TC	TB	TC	TD	TD	TC
BUTYL CELLOSOLVE	B	B	B	B	B	C	C	A	C	B	B	B	B	C	C	C	B
BUTYL ETHER	B	B	B	B	B	C	C	B	C	B	B	B	B	C	D	D	B
BUTYRIC ACID	A	A	A	A	A	A	A	A	A	B	B	B	A	A	B	B	B
CALCIUM BISULFITE	C	C	C	C	C	D	D	B	D	D	D	D	C	D	E	E	D
CALCIUM BROMIDE	TB	TB	TB	TB	TB	TC	TC	A	TB	TC	TC	TC	TB	TC	TD	TD	TC
CALCIUM CARBONATE	B	B	B	B	C	C	C	B	C	C	C	C	D	B	C	D	C
CALCIUM CHLORATE	B	B	B	B	B	C	C	B	C	C	C	C	B	C	D	D	C



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CALCIUM CHLORIDE	C	C	C	C	C	D	D	B	C	D	D	D	C	D	E	E	D
CALCIUM HYDROXIDE	B	B	B	B	C	D	D	B	C	C	C	C	B	D	E	E	C
CALCIUM HYPOCHLORITE	A	A	A	A	TB	TB	TB	A	TB	TC	TC	TC	A	TB	TC	TC	TC
CALCIUM NITRATE	C	C	C	C	B	D	D	B	D	D	D	D	C	D	E	E	D
CALCIUM SULFATE	B	B	B	B	B	C	C	B	C	C	C	C	B	C	C	C	C
CALCIUM SULFITE	B	B	B	B	B	C	C	B	C	C	C	D	B	C	C	C	C
CALCIUM DISULFIDE	A	A	A	A	B	B	B	A	B	B	B	C	A	B	B	B	B
CARBON TETRACHLORIDE	B	B	B	B	B	B	C	A	C	C	C	C	B	C	D	D	C
CASTOR OIL	B	B	B	B	C	C	C	B	C	D	D	D	B	C	D	D	D
CELLOSOLVE	TB	TB	TB	TB	TB	TC	TC	A	TC	TC	TC	TC	TB	TC	TD	TD	TC
CELLOSOLVE ACETATE	B	B	B	B	B	C	C	A	C	C	TC	TD	B	C	C	C	C
CHLOROACETIC ACID 25%	A	A	A	A	A	A	B	A	B	A	C	D	A	B	C	C	A
CHLOROACETIC ACID 50%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
CHLOROBENZENE	B	B	B	B	B	C	C	A	B	B	A	A	B	C	D	D	B
CHLOROFORM	A	A	A	A	TB	TB	TB	A	A	A	B	A	A	TB	TC	TC	A
CHLOROPHENOL	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
CHLOROSULFONIC ACID	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
CHLOROTOLUENE	A	A	A	A	TB	TB	TB	A	TB	TB	A	A	A	TB	TC	TC	TB
CHROMIC ACID 10%	A	A	A	A	A	A	A	A	B	B	TB	TB	A	A	C	B	B
CHROMIC ACID 40%	A	A	A	A	A	A	A	A	A	A	B	B	A	A	B	B	A
CHROMIC CHLORIDE	A	A	A	A	A	A	A	A	A	A	A	A	A	A	B	B	A
CITRIC ACID	B	B	B	B	B	C	C	B	C	D	A	A	B	C	E	E	D
COPPER ACETATE	B	B	B	B	B	C	C	B	C	D	D	D	B	C	E	E	D
COPPER CHLORIDE	B	B	B	B	A	B	B	A	B	C	D	D	B	B	D	D	C
COPPER CYANIDE	TB	TB	TB	TB	TB	TC	TC	TB	TC	TC	C	C	TB	TC	TD	TD	TC
COPPER NITRATE	TB	TB	TB	TB	TB	TC	TC	TB	TC	TC	TC	TC	TB	TC	TD	TD	TC
COPPER SULFATE	B	B	B	B	B	C	C	B	C	B	TC	TC	B	C	D	D	B
CORN OIL	B	B	B	B	C	C	C	B	C	C	C	B	B	C	D	D	C
CORN STARCH SLURRY	D	D	B	B	D	E	E	C	E	C	C	B	D	E	E	E	E
CORN SUGAR	C	C	C	C	C	D	D	C	D	D	E	E	C	D	E	E	D
COTTONSEED OIL	B	B	B	B	C	C	C	C	C	C	D	D	B	C	D	D	C
CREOSOTE	B	B	B	B	B	C	C	A	C	C	C	D	B	C	D	D	C
CRESYLIC ACID	A	A	A	A	A	TB	TB	A	TB	TB	C	C	A	TB	TC	TC	TB
CUMENE	B	B	B	B	B	C	C	A	C	B	TB	TC	B	C	D	D	B
CUTTING OIL	C	C	B	B	C	C	C	B	C	C	B	B	C	C	D	D	C
CYCLOHEXANE	B	B	B	B	B	C	C	A	C	C	C	C	B	C	E	E	C
CYCLOHEXANONE	C	C	B	B	B	C	C	A	C	C	C	D	C	C	E	D	C
CYMENE	TB	TB	TB	TB	TB	TC	TC	TB	TC	TC	C	C	TB	TC	TD	TD	TC
DETERGENTS ORGANIC	TC	TC	TC	TC	TC	TE	TE	TC	TE	TC	TC	TC	TC	TC	TE	TD	TC
DETERGENTS SULFONATED	TC	TC	TC	TC	TC	TE	TE	TC	TE	TC	TC	TC	TC	TC	TE	TD	TC
DEXTROSE	D	D	D	D	C	E	E	C	E	E	TC	TD	D	E	E	E	E
DIBUTYL PHTHALATE	C	C	C	C	C	D	D	B	D	D	E	E	C	D	E	E	D
DICHLORACETIC ACID	A	A	A	A	A	TB	TC	A	TC	TB	D	D	A	TC	TB	TB	TB
DICHLOROBENZENE	B	B	B	B	B	C	C	A	C	C	TB	TB	B	C	D	D	C
DICHLOROETHANE	A	A	A	A	A	A	A	A	A	B	C	C	A	A	C	C	B
DIESEL FUEL	B	B	B	B	B	C	C	A	C	C	B	C	B	C	D	D	C
DIETHANOLAMINE	TB	TB	TB	TB	TB	TB	TB	A	TB	TC	C	C	TB	TB	TD	TD	TC
DIETHYL BENZENE	TB	TB	TB	TB	TB	TC	TC	A	TC	TC	TC	TC	TB	TC	TD	TD	TC
DIETHYL KETONE	A	A	A	A	A	TB	TB	A	TB	TB	TB	TB	A	TB	TD	TD	TB
DIETHYLENE GLYCOL	B	B	B	B	C	C	C	B	C	C	C	C	B	C	E	E	C
DIETHYL ETHER	A	A	A	A	B	B	B	A	B	C	C	C	A	B	D	D	C
DIMETHYL ANILINE	A	A	A	A	A	TB	TB	A	TB	TB	TB	TB	A	TB	TC	TC	TB
DIMETHYL FORMAMIDE	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
DIMETHYL SULFOXIDE	A	A	A	A	A	A	A	A	A	A	A	A	A	A	B	B	A
DINITRO BENZENE	A	A	A	A	A	TB	TB	A	TB	TB	TB	TB	A	TB	TC	TC	TB
DINITRO TOLUENE	A	A	A	A	A	TB	TB	A	TB	TB	TB	TB	A	TB	TC	TC	TB
EPICHLOROHYDRIN	B	B	A	A	B	B	E	B	D	B	B	B	B	B	C	C	B
ETHANOL	B	B	B	B	B	C	B	A	B	D	C	D	B	B	C	C	B
ETHANOLAMINE	A	A	A	A	B	B	B	A	B	C	C	C	A	B	D	D	C
ETHYL ACETATE	A	A	A	A	B	A	A	A	A	B	B	C	A	A	C	C	B
ETHYL ACRYLATE	A	A	A	A	A	A	A	A	A	B	B	C	A	A	C	C	B
ETHYLARMININE	A	A	A	A	A	A	A	A	A	TB	TB	TC	A	A	TC	TC	TB
ETHYL BENZENE	A	A	A	A	TB	TB	TB	A	TB	TB	TB	TB	A	TB	TD	TD	TB
ETHYL BROMIDE	A	A	A	A	A	A	A	A	A	A	A	A	A	A	B	B	A
ETHYL CHLORIDE	A	A	A	A	A	A	A	A	A	A	A	A	A	A	B	B	A
ETHYL DICHLORIDE	A	A	A	A	A	A	A	A	A	A	A	A	A	A	TB	TB	A
ETHYLENE GLYCOL	C	C	C	C	C	D	D	B	D	D	D	D	C	D	E	E	D
ETHYL SULFATE	A	A	A	A	TB	TB	TB	A	TB	TB	TB	TB	A	TB	TD	TD	TB



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FATTY ACIDS	TB	TB	A	A	TB	TB	TB	TB	TC	TB	TB	TC	TB	TB	TD	TD	TB
FERRIC CHLORIDE	D	D	C	C	C	C	E	B	E	E	E	E	D	E	E	E	E
FERRIC SULFATE	C	C	C	C	C	C	E	B	E	E	E	E	C	E	E	E	E
FERROUS NITRATE	B	B	B	B	C	C	C	B	C	C	C	C	B	C	E	E	C
FERROUS CHLORIDE	TB	TB	TB	TB	TB	TB	TD	TB	TD	TD	TD	TD	TB	TD	TD	TD	TD
FERROUS SULFATE	TC	TC	TB	TC	TC	TD	TE	TB	TE	TD	TD	TD	TC	TE	TE	TE	TD
FLUOSILICIC ACID 10-25%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
FORMALDEHYDE	B	B	B	B	B	C	C	B	C	B	B	B	B	C	D	D	B
FORMIC ACID 10%	A	A	A	A	B	B	B	B	C	C	C	C	A	B	D	D	C
FORMIC ACID 50%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	B	B	A
FUEL OIL	B	B	B	B	B	C	C	A	C	C	C	D	B	C	E	E	C
FURFURAL ALCOHOL	A	A	A	A	A	TB	TB	A	TB	TB	TB	TB	A	TB	TC	TC	TB
GASOLINE AVIATION	A	A	B	A	B	B	B	A	C	D	D	D	A	B	D	D	D
GASOLINE DIESEL	A	A	B	A	B	B	B	A	C	D	C	D	A	B	D	D	D
GASOLINE JET FUEL	A	A	B	A	B	B	B	A	C	D	C	D	A	B	D	D	D
GASOLINE UNLEADED	B	B	B	B	B	C	C	A	C	D	D	D	B	C	E	E	D
GLUCOSE	D	D	D	D	D	C	E	TC	D	D	D	D	D	E	E	E	D
GLYCERINE	TC	TC	TC	TC	TC	TD	TC	TB	TB	TD	TD	TD	TC	TC	TE	TE	TD
GLYCOLIC ACID 70%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	TB	TB	A
GREEN LIQUOR (PAPER)	B	B	B	B	C	C	C	A	C	C	C	C	B	C	E	E	C
HEPTANE	C	C	C	C	C	D	D	A	C	D	D	D	C	D	E	E	D
HEXANE	C	C	C	C	C	D	D	A	D	D	D	D	C	D	E	E	D
HYDRAULIC FLUID	B	B	B	B	B	C	C	B	C	C	C	C	B	C	E	E	C
HYDRAZINE 35%	A	A	A	A	TB	TB	TB	A	TB	TB	TB	TC	A	TB	TC	TC	TB
HYDROIC ACID 20%	A	A	A	A	A	B	C	A	C	C	C	C	A	B	D	D	C
HYDROBROMIC ACID 18%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	C	C	A
HYDROBROMIC ACID 40%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	TB	TB	A
HYDROBROMIC ACID 60%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	TB	TB	A
HYDROCHLORIC ACID 10%	B	B	C	C	C	C	C	C	C	D	C	D	B	C	D	D	C
HYDROCHLORIC ACID 36%	B	B	B	B	A	B	C	B	B	C	B	C	B	B	D	D	C
HYDROFLUORIC ACID	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
HYDROGEN PEROXIDE 10%	A	A	A	A	A	B	B	A	A	C	C	C	A	B	C	C	C
HYDROGEN PEROXIDE 50%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
HYDROGEN SULFIDE 5%	B	B	B	B	C	C	C	B	C	D	D	D	B	C	D	D	D
HYDROGEN SULFIDE 100%	A	A	A	A	TB	TC	TC	TB	TC	TB	TB	TB	A	TC	TD	TD	TB
HYPOCHLOROUS ACID	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
IODINE CRYSTALS/VAPOR	TB	TB	TB	TB	TB	TC	TC	TB	TD	TC	TC	TC	TB	TC	TD	TD	TC
ISOPHORONE	B	B	B	B	C	C	C	B	C	C	C	C	B	C	E	E	C
ISOPROPYL ACETATE	B	B	B	B	B	C	C	B	C	C	C	C	D	B	C	E	C
ISOPROPYL ALCOHOL	B	B	B	B	C	C	A	C	C	C	C	C	B	C	E	E	C
JET FUEL (JP-4)	A	A	A	A	B	B	B	A	C	D	C	D	A	B	D	D	D
KEROSENE	B	B	B	B	B	C	C	A	C	C	C	C	B	C	D	D	C
LACTIC ACID 10-20%	B	B	B	B	B	C	C	B	C	D	D	D	B	C	D	D	D
LACTIC ACID 50%	A	A	A	A	A	A	A	A	B	A	A	A	A	A	C	C	A
LACTIC ACID 85%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
LAURIC ACID	A	A	A	A	TB	TB	TB	A	TB	TB	TB	TB	A	TB	TD	TD	TB
LEAD ACETATE	TC	TC	TC	TC	TC	TC	TD	TB	TD	TD	TD	TD	TC	TC	TE	TE	TD
LEVULINIC ACID	TB	TB	TB	TB	TB	TC	TC	TB	TC	TC	TC	TC	TB	TC	TD	TD	TC
LINSEED OIL	B	B	B	B	B	B	B	B	B	C	C	D	B	B	D	D	C
LITHIUM BROMIDE	TB	TB	TB	TB	TB	TC	TC	TB	TC	TB	TB	TB	TB	TC	TD	TD	TB
LITHIUM CHLORIDE SATD	A	A	A	A	B	B	B	A	B	B	B	B	A	B	D	D	B
LITHIUM HYDROXIDE	A	A	A	A	A	A	A	A	A	TB	TB	TB	A	A	TC	TC	TB
MAGNESIUM BISULFITE	B	B	B	B	B	B	B	B	C	C	C	C	D	B	D	D	C
MAGNESIUM CARBONATE	B	B	B	B	B	C	C	B	C	C	C	C	D	B	C	D	C
MAGNESIUM CHLORIDE	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TC	TC	TB
MAGNESIUM HYDROXIDE	B	B	B	B	B	B	B	B	B	B	B	B	C	B	C	C	B
MAGNESIUM NITRATE	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TC	TC	TB	TB	TD	TD	TC
MAGNESIUM SULFATE	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TD	TD	TB
MALEIC ACID	A	A	A	A	A	A	A	A	A	B	B	C	A	A	C	C	B
MANGANESE CHLORIDE	TB	TB	TB	TB	TB	TB	TB	A	TB	TB	TB	TB	TB	TB	TD	TD	TB
MANGANESE SULFATE	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TD	TD	TB
MERCURIC CHLORIDE	TB	TB	TB	TB	A	TC	TC	A	TC	TC	TC	TC	TB	TC	TE	TE	TC
MERCURIOS CHLORIDE	TB	TB	TB	TB	A	TC	TC	TB	TC	TC	TC	TC	TB	TC	TE	TE	TC
METHANOL	A	A	A	A	B	A	A	A	A	B	B	B	A	A	C	C	B



## ARMORPOXY CHEMICAL RESISTANCE CHART

KEY	
Rating	Meaning
<b>A</b>	<i>Not recommended for exposure to this chemical</i>
<b>B</b>	<i>Short term exposure splash spill (recommended for exposure times not to exceed 2 hours)</i>
<b>C</b>	<i>Long term exposure splash spill (recommended for exposure not to exceed a normal 8-10 hour work shift without cleanup)</i>
<b>D</b>	<i>Short term immersion (recommended for exposure not to exceed 72 hours)</i>
<b>E</b>	<i>Long term immersion (recommended for continuous exposure to chemical. Life expectancy is variable. Long term exposures such as a tank linings and trenches fall under this rating.)</i>
<b>T</b>	<i>This rating is used to depict chemicals that do not have any service data; but based on technical knowledge are suitable for exposure to this chemical</i>
<i>*Denotes 12 hour heat cure at 150°F</i>	

**GUIDE DESCRIPTION**

Many chemicals for corrosive environments are represented in the following chemical charts. Much of the information is from actual lab testing or field experience established during our many years of business. In some instances where neither field service nor laboratory testing has contributed to the classification, our chemists have rated the chemicals according to expected characteristics. However, many applications are complicated by mixtures of chemicals, temperature fluctuations and other intricate conditions existing at the specific job site. For these reasons, it is advisable to place a test patch prior to the installation of any product to investigate the suitability of your selection with your specific needs. When other questions arise concerning any chemical matters, feel free to contact your sales agent for further information. Details for laminate systems, special chemical resistant fillers and application guidelines are also available from your sales agent upon request.

PRODUCT NAME	ARMORULTRA FAST SET EPOXY PRIMER	ARMORULTRA LOW VOC PRIMER	ARMORULTRA STD VOC PRIMER	OIL STOP PRIMER	EPOXY MORTAR COMPLETE FLOOR PATCH KIT	ARMORULTRA CLEAR 100% SOLIDS EPOXY- ADDED UV RESISTANCE	ARMORCLAD/ ARMORULTRA 100% SOLIDS EPOXY	ARMORULTRA 100% SOLIDS FLEXIBLE EPOXY COATING	ARMORULTRA 100% SOLIDS LOW TEMP EPOXY	ARMORULTRA 2-PART MILITARY GRADE TOPCOAT	ARMORULTRA LOW VOC 2-PART MILITARY GRADE TOPCOAT	1-PART MILITARY GRADE URETHANE TOPCOAT	ARMORULTRA 2-PART VERTICAL EPOXY PRIMER	ARMORULTRA 2-PART VERTICAL 100% SOLIDS EPOXY	ARMORULTRA ACID RESISTANT NOVOLAC PRIMER	ARMORULTRA ACID RESISTANT NOVOLAC TOPCOAT	ULTRAFAST QUICK DRYING POLYASPARTIC COATING
PRODUCT CODE	ARM013X	ARM015X	ARM144X	ARM820X	ARM110X	ARM137MX	ARM707X	ARM139X	ARM181X	ARM321X	ARM322X	ARM357PAVOCX	ARM015VX	ARM505VX	ARM257X	ARM253X	ARM344X
METHYL ACETATE	A	A	A	A	A	A	A	A	A	B	B	C	A	A	C	C	B
METHYLALMYL ALCOHOL	TB	TB	TB	TB	TB	TC	TC	A	TC	TC	TC	TC	TB	TC	TD	TD	TC
METHYL BENZOATE	A	A	A	A	B	B	B	A	B	B	B	B	A	B	D	D	B
METHYL CHLORIDE	A	A	A	A	A	A	A	A	A	A	A	A	A	A	B	B	A
METHYLENE CHLORIDE	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
METHYL ETHYL KETONE	A	A	A	A	A	A	A	A	A	B	A	B	A	A	C	C	A
METHYL ISOBUTYL KETONE	A	A	A	A	B	B	B	A	B	B	B	B	A	B	D	D	B
MILK	C	C	C	C	D	D	D	C	D	D	D	D	C	D	E	E	D
MOLASSES	C	C	C	C	D	D	D	B	D	D	D	D	C	D	E	E	D
MINERAL OILS	TB	TB	TB	TB	TC	TC	TC	TB	TD	TD	TD	TD	TB	TC	TE	TE	TD
MINERAL SPIRITS	B	B	B	B	B	C	B	C	C	C	C	D	B	B	D	D	C
MOTOR OIL	C	C	C	C	C	C	C	C	D	C	C	D	C	C	D	D	C
M-PYRROL	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
NAPHTHA ALIPHATIC	B	B	B	B	B	B	B	A	B	C	C	D	B	B	E	E	C
NAPHTHA AROMATIC	A	A	A	A	B	B	B	A	B	B	C	D	A	B	D	D	B
NICKEL CHLORIDE	A	A	A	A	A	A	A	A	A	TB	TB	TB	A	A	TC	TC	TB
NICKEL NITRATE	B	B	B	B	B	B	B	A	B	C	C	D	B	B	D	D	C
NICKEL SULFATE	TB	TB	TB	TB	TB	TB	TB	A	TB	TB	TB	TB	TB	TB	TD	TD	TB
NITRIC ACID 5%	B	B	B	B	A	B	C	B	C	D	C	D	B	C	E	E	D
NITRIC ACID 30%	A	A	A	A	A	B	B	A	B	C	B	C	A	B	C	C	C
NITRIC ACID 60%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
NITROBENZENE	A	A	A	A	A	A	A	A	A	TB	TB	TB	A	A	TC	TC	TB
OIL SOUR CRUDE	B	B	B	B	C	C	C	B	D	C	C	D	B	C	E	E	C
OIL SWEET CRUDE	TB	TB	TB	TB	TC	TC	TC	TB	TD	TC	TC	TC	TB	TC	TE	TE	TC
OLEIC ACID	A	A	A	A	A	A	A	A	A	B	B	B	A	A	D	D	B
OLEUM	A	A	A	A	A	A	A	A	A	A	A	A	A	A	B	B	A
OXALIC ACID	A	A	A	A	B	A	A	A	A	B	B	B	A	A	D	D	B
PERCHLORIC ACID	A	A	A	A	A	A	A	A	A	A	A	A	A	A	C	C	A
PERCHLOROETHYLENE	A	A	A	A	B	B	B	A	B	B	B	B	A	B	D	D	B
PHENOL 5%	A	A	A	A	A	A	A	A	A	B	B	C	A	A	C	C	B
PHENOL 85%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
PHOSPHORIC ACID 40%	B	B	A	A	B	B	C	B	C	D	C	D	B	B	D	D	D
PHOSPHORIC ACID 85%	A	A	A	A	A	A	A	A	A	B	B	B	A	A	B	B	B
PICRIC ACID 10%	A	A	A	A	TB	TB	TB	A	TB	TB	TB	TB	A	TB	TD	TD	TB
POTASSIUM ACETATE	B	B	B	B	C	C	C	B	C	C	C	C	B	C	E	E	C
POTASSIUM BROMIDE	B	B	B	B	C	C	C	B	D	D	D	D	B	C	E	E	D
POTASSIUM CARBONATE	B	B	B	B	C	D	D	C	D	D	D	D	B	D	E	E	D
POTASSIUM CHLORIDE	B	B	B	B	B	C	C	A	C	C	C	C	B	C	D	D	C
POTASSIUM HYDROXIDE 10%	B	B	B	B	C	C	C	B	C	D	D	D	B	C	E	E	D
POTASSIUM HYDROXIDE 50%	A	A	A	A	B	B	B	B	B	C	C	D	A	B	D	D	C
POTASSIUM IODIDE	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TD	TD	TB
POTASSIUM NITRATE	B	B	B	B	C	C	C	B	C	D	D	D	B	C	E	E	D
POTASSIUM PERMANGANATE	A	A	A	A	TB	TB	TB	TB	TC	TB	TB	TB	TB	A	TB	TD	TB
POTASSIUM PERSULFATE	A	A	A	A	B	B	B	B	B	B	B	B	A	B	D	D	B
POTASSIUM SULFATE	B	B	B	B	C	C	C	B	C	C	C	D	B	C	E	E	C
PROPIONIC ACID	A	A	A	A	B	A	A	A	A	A	A	B	A	A	C	C	A
PROPYLENE GLYCOL	C	C	C	C	C	D	D	B	D	D	D	D	C	D	E	E	D
PYRIDINE	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
SALICYLIC ACID	TB	TB	TB	TB	TB	TB	TB	TB	TC	TB	TB	TC	TB	TB	TD	TD	TB
SALT BRINE	C	C	C	C	C	D	D	C	D	D	D	D	C	D	E	E	D
SILVER NITRATE	A	A	A	A	A	A	A	A	A	TB	TB	TB	A	A	TD	TD	TB
SKYDROL	B	B	B	B	B	B	C	A	C	D	C	D	B	B	C	C	C
SODIUM ACETATE	C	C	C	C	C	D	D	B	D	D	D	D	C	D	E	E	D
SODIUM BENZOATE	C	C	C	C	C	D	D	B	D	D	D	D	C	D	E	E	D
SODIUM BICARBONATE	C	C	C	C	C	D	D	B	D	D	D	D	C	D	E	E	D
SODIUM BISULFITE	TC	TC	TC	TC	TC	TD	TD	TB	TD	TD	TD	TD	TC	TD	TE	TE	TD
SODIUM BISULFATE	B	B	B	B	C	C	C	B	C	D	D	D	B	C	E	E	D
SODIUM CARBONATE	B	B	B	B	C	C	C	B	C	D	D	D	B	C	E	E	D
SODIUM CHLORATE 50%	A	A	A	A	TB	TB	TB	TB	TB	TC	TC	TC	A	TB	TD	TD	TC
SODIUM CHLORIDE	B	B	B	B	B	B	B	B	B	C	C	C	B	B	E	E	C
SODIUM CHLORITE	A	A	A	A	A	A	A	A	A	C	C	C	A	A	D	D	C
SODIUM CHROMATE	A	A	A	A	B	B	B	B	B	B	B	B	A	B	D	D	B
SODIUM DICHROMATE	B	B	B	B	B	B	B	B	B	B	B	B	B	B	D	D	B
SODIUM FERROCYANIDE	TB	TB	TB	TB	TB	TB	TB	TB	TC	TC	TC	TC	TB	TB	TD	TD	TC
SODIUM FLUORIDE	A	A	A	A	A	A	A	A	A	A	A	A	A	A	TB	TB	A
SODIUM HYDROXIDE 10%	C	C	E	E	C	E	D	D	E	E	E	E	C	C	E	E	E
SODIUM HYDROXIDE 50%	B	B	D	D	C	E	C	D	E	D	D	D	B	C	E	E	E



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SODIUM HYPOCHLORITE 3%	A	A	A	A	B	A	A	A	B	B	B	C	A	A	D	D	B
SODIUM HYPOCHLORITE 5-15%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
SODIUM OXALATE	B	B	B	B	C	D	D	B	D	D	D	D	B	D	E	E	D
SODIUM PEROXIDE	B	B	B	B	B	C	C	B	C	C	C	C	B	B	E	E	C
SODIUM PHOSPHATE 10%	B	B	B	B	C	C	C	B	C	C	C	C	B	C	E	E	C
SODIUM SILICATE	TB	TB	TB	TB	TB	TC	TC	TB	TC	TC	TC	TC	TB	TC	TD	TD	TC
SODIUM SULFATE	B	B	B	B	C	C	C	B	D	D	D	D	B	C	E	E	D
SODIUM SULFIDE	B	B	B	B	C	C	C	B	C	D	D	D	B	C	E	E	D
SODIUM SULFITE	B	B	B	B	C	C	C	B	C	D	D	D	B	C	E	E	D
SODIUM TARTRATE	B	B	B	B	C	C	C	B	C	D	D	D	B	C	E	E	D
SODIUM THIOSULFATE	B	B	B	B	C	C	C	B	D	C	C	C	B	C	E	E	C
STEARIC ACID	A	A	A	A	A	B	B	A	C	B	B	B	A	B	D	D	B
STYRENE	A	A	A	A	B	B	B	A	B	B	B	B	A	B	D	D	B
SULFARMIC ACID 25%	A	A	A	A	A	A	A	A	A	TB	TB	TB	A	A	TC	TC	TB
SULFURIC ACID 10%	B	B	C	C	B	C	C	C	D	D	D	D	B	C	E	E	C
SULFURIC ACID 30%	A	A	B	B	A	B	B	B	C	C	C	C	A	C	D	D	C
SULFURIC ACID 98%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	C	C	A
TALL OIL	B	B	B	B	C	C	C	B	C	C	C	D	B	C	E	E	C
TARTARIC ACID	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TB	TD	TD	TB
TETROCHLOROETHANE	A	A	A	A	A	A	B	A	B	B	B	B	A	B	D	D	B
TETRAHYDROFURAN	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
THIONYL CHLORIDE	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
TOLUENE	B	B	B	B	B	B	B	A	B	C	C	D	B	B	D	D	C
TOLUENE SULFONIC ACID	B	B	B	B	B	B	B	B	B	B	B	C	B	B	D	D	B
TOLUIDENE	A	A	A	A	B	B	B	A	B	B	B	B	A	B	D	D	B
TRICHLOROACETIC ACID 20%	A	A	A	A	A	A	A	A	A	A	A	A	A	A	B	B	A
TRICHLOROETHANE	B	B	A	A	C	B	C	A	B	C	C	C	B	C	C	C	B
TRICHLOROETHYLENE	A	A	A	A	A	A	A	A	A	TB	TB	TB	A	A	TC	TC	TB
TRICESYL PHOSPHATE	TB	TB	TB	TB	TB	TB	TB	A	TB	TB	TB	TC	TB	TB	TD	TD	TB
TRISODIUM PHOSPHATE	B	B	B	B	C	C	C	B	D	C	C	D	B	C	E	E	C
TURPENTINE	B	B	B	B	B	B	B	A	B	C	C	D	B	B	D	D	C
UREA SOLUTIONS	TB	TB	TB	TB	TC	TC	TC	TB	TC	TC	TC	TD	TB	TC	TE	TE	TC
WHITE LIQUOR (PAPER)	TB	TB	TB	TB	TB	TB	TB	A	TB	TC	TC	TC	TB	TB	TD	TD	TC
XYLENE	B	B	B	B	B	C	C	A	B	E	D	E	B	C	D	D	C
ZINC CHLORATE	A	A	A	A	TB	TB	TB	TB	TB	TC	TC	TC	A	TB	TD	TD	TC
ZINC SULFATE	B	B	B	B	B	B	B	B	B	C	C	D	B	B	E	E	C

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